



LUBRICANTS

POWER TO PERFORM

DRAWMET HOT METAL DRAWING COMPOUNDS

DESCRIPTION

DRAWMET HOT is a heavy duty metal working fluid for use in heavy duty machining or forging operations involving high pressures. This product contains additives which ensure good wettability and lubricity at low to moderate temperatures and also extreme pressure additives which work from medium to high temperatures.

PHYSICO-CHEMICAL PROPERTIES

PROPERTIES	MIN	MAX
APPEARANCE	CLEAR	
STEEL STRIP, CORROSION, 100°C, 3 hrs	PASSES	
DENSITY @ 29.5°C, gm/cc	0.850	
KINEMATIC VISCOSITY @ 40°C, cSt	66-70	
SULFUR, %WT		
ADDED (ACTIVE)	2.5 - 3.6	
ADDED (INACTIVE)		
DESCRIPTION: ACTIVE SULFUR TYPE CUTTING OIL FOR USE IN HEAVY DUTY FERROUS METAL MACHINING OPERATIONS		