



**LUBRICANTS™**

**POWER TO PERFORM™**

## HP DRAWMET 66

### DESCRIPTION

Lubricant specially developed for operations like die forging with marked ability to withstand high temperatures due to fortification with special additives.

### APPLICATION AREAS

The product can be used for deep drawing of wires, tube drawing, forming, spinning and other similar medium to heavy duty operations of carbon steels and nonferrous metals.

### PHYSICO-CHEMICAL PROPERTIES

PROPERTIES	TYPICAL VALUES
Appearance	Dark Oily Liquid
Flash Point, Coc °C Min	182
Kinematic Viscosity @ 40°C cSt	215-240
Copper Strip Corrosion At R.T.ON 10% Solution 12 Hrs Max	1
Saponification Number, mg KOH/gm	2-4

### PERFORMANCE BENEFITS

- Excellent cooling ability
- Excellent film strength
- High temperature resistance