





Supervisor - Piling

QP Code: CON/Q0710

Version: 1.0

NSQF Level: 6

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CON/Q0710: Supervisor - Piling

Brief Job Description

This job role is responsible for maintaining coordination among co-workers by providing information/ updates of activities, briefing the work plan to the subordinates, organising and deploying resources and supervising activities for construction of multiple pile foundations of an allotted area at the construction site. The individual should possess sound technical knowledge, should be able to monitor and maintain safe and quality working practices.

Personal Attributes

This job role requires the individual to be physically and mentally strong enough to oversee the activities involved piling works. The individual should be having strong organizational, interpersonal and communication skills, along with comprehensive technical knowledge of road laying works and ability to supervise construction crew.

Applicable National Occupational Standards (NOS)

Compulsory NOS:

- 1. CON/N0732: Carry out coordination to facilitate pile construction work
- 2. CON/N0733: Organise and deploy resources as per work requirement in pile construction
- 3. CON/N0734: Supervise and monitor pile boring operation as per drawing/ specification
- 4. CON/N0735: Oversee fabrication of reinforcement cage and concreting work
- 5. CON/N9002: Manage workplace for safe and healthy work environment

Qualification Pack (QP) Parameters

Sector	Construction
Sub-Sector	Real Estate and Infrastructure construction
Occupation	Rigging
Country	India
NSQF Level	6
Credits	NA





Aligned to NCO/ISCO/ISIC Code	NCO-2004/7215.90
Minimum Educational Qualification & Experience	12th Class with 10-15 Years of experience as a certified Chargehand Piling OR 12th Class with 10-15 Years of experience in case of a Non trained worker, in same occupation
Minimum Level of Education for Training in School	
Pre-Requisite License or Training	Recommended training period of 16-20 weeks as per QP of Supervisor Piling
Minimum Job Entry Age	18 Years
Last Reviewed On	23/08/2015
Next Review Date	31/03/2022
Deactivation Date	31/03/2022
NSQC Approval Date	19/12/2018
Version	1.0
Reference code on NQR	2019/CON/CSDCI/03123
NQR Version	1.0





CON/N0732: Carry out coordination to facilitate pile construction work

Description

This unit describes the skills and knowledge required to carry out coordination to facilitate pile construction work

Scope

This unit/ task covers the following:

- Inform concerned authorities about work status, material/ resource requirement
- Brief subordinate workers on work methods, safety norms and time lines

Elements and Performance Criteria

Inform concerned authorities about work status, material/ resource requirement

To be competent, the user/individual on the job must be able to:

- PC1. assist concerned engineer to make/ modify work plan and sequencing of activities by providing required information
- PC2. report to the concerned engineer about daily labour strength and labour allocation
- PC3. report concerned engineer about status of work with respect to planned target
- PC4. inform concerned authorities for mobilization of resources as per sequence of multiple piles under construction
- PC5. provide requirement of equipments for assigned works along with duration
- provide inputs to concerned engineer regarding requirements for manpower, tools, and PC6. materials as per work requirements
- PC7. place requirement of electrical arrangement to concerned authority
- PC8. provide information to concerned authorities regarding equipment breakdown/ mobilization. work delay/ stoppage, quality issues and any anticipated causes that might obstruct work progress
- analyze hazards in workplace and report to concerned authorities for necessary actions PC9. Brief subordinate workers on work methods, safety norms and time lines

To be competent, the user/individual on the job must be able to:

- PC10. brief subordinate workers about scopes and timelines to be adhered for respective activities
- PC11. brief subordinate about use of tools, material handling/ storing practices and sequence of activities
- **PC12.** provide information about hazards and risks involved in working at proximity to vehicle/ heavy construction equipments, deep excavated work spots, marshy/ muddy work areas etc.
- **PC13.** provide direction regarding PPEs to be used during piling operations
- **PC14.** brief about standard hand signaling procedure to be adhered while working with loads such as material handling, pile boring, reinforcement cage lowering by equipments etc
- **PC15.** provide direction for reporting procedure to be maintained during activity and under emergency situations





Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1. standard practices for construction rigging works
- KU2. safety rules and regulations for handling and storing required tools, equipment and materials
- KU3. personal protection including the use of the related safety gears and euipment
- KU4. service request procedures for tools, materials and equipments
- KU5. statutory compliance requirements related to working at height
- KU6. statutory compliance requirement related to workmen engagement
- **KU7.** how to read relevant GFC drawings and extract technical specifications related to pile construction
- **KU8.** standard procedure for material handling and stacking
- KU9. sequence of piling operation as per agreed work plan
- **KU10.** resource required and their specification based on construction drawing and piling operationks
- **KU11.** requirement of equipments, their nature as per scope of work
- **KU12.** precaution to be taken to secure construction materials, equipments against natural calamity
- **KU13.** manpower requirement for respective activities involved in piling operation
- **KU14.** type of lighting arrangement required on the basis of nature of activity
- **KU15.** installation of electrical outlets as per work requirement
- **KU16.** approved code of practice related construction method and materials used for piling
- **KU17.** standard work method statement and planned milestones
- **KU18.** type of hazards in pavement construction works and its preventive work methods to be adhered by the workers
- **KU19.** concept of job related safety precautions and deployment of safety policies to be observed at workplace

Generic Skills (GS)

User/individual on the job needs to know how to:

- write in at least two language, preferably in the local language of the site and basic English GS1.
- GS2. provide clear and simple instructions, details & sketches to subordinate
- GS3. record and documents daily productivity report, daily labour attendance & details regarding works
- prepare basic status updates for the superiors in the prescribed format GS4.
- **GS5**. read one or more language, preferably in the local language of the site
- read drawing, rigging specification and standards **GS6.**
- read key documents including quality standards, standards working methods & applicable **GS7.** tolerance limits





- GS8. read various, sign boards, safety rules and safety tags, instructions related to exit routes during emergency at the workplace
- speak in one or more language, preferably in one of the local languages of the site GS9.
- **GS10.** listen and follow instructions clearly given by the superior
- **GS11.** provide clear instructions to subordinates for completion of task as per work plan, time schedule and quality
- **GS12.** estimate required material and resources for work
- **GS13.** decide alternate course of action in case of hindrance to work
- **GS14.** determine plan for mobilization of resources basis sequence of works
- **GS15.** determine requirement for electrical arrangement at site
- **GS16.** plan work & organize required resource in coordination with team members and superior
- **GS17.** plan work targets, allocate time schedule to sub-ordinates and organize completion of task within allocated time
- **GS18.** ensure completion of work as per agreed time schedule and quality
- **GS19.** engage with client as per requirements
- **GS20.** report to concerned authority in case of any discrepancies in the quantity of materials and resources
- **GS21.** assess quantity of materials for day work
- **GS22.** optimize resources
- **GS23.** minimize wastages
- **GS24.** check for hazards at the site and report to necessary authority
- **GS25.** check for quality issues, breakdown, etc. and report to necessary authority
- GS26. assess complexity of the tasks and provide guidance for carrying out corrective action as per requirement
- **GS27.** identify and assess how violation of any safety norms may lead to accidents
- **GS28.** analyze and determine sequencing of piling works at site





Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Inform concerned authorities about work status, material/ resource requirement	29	29	-	-
PC1. assist concerned engineer to make/ modify work plan and sequencing of activities by providing required information	3	3	-	-
PC2. report to the concerned engineer about daily labour strength and labour allocation	3	3	-	-
PC3. report concerned engineer about status of work with respect to planned target	3	3	-	-
PC4. inform concerned authorities for mobilization of resources as per sequence of multiple piles under construction	3	3	-	-
PC5. provide requirement of equipments for assigned works along with duration	3.5	3.5	-	-
PC6. provide inputs to concerned engineer regarding requirements for manpower, tools, and materials as per work requirements	3.5	3.5	-	-
PC7. place requirement of electrical arrangement to concerned authority	3.5	3.5	-	-
PC8. provide information to concerned authorities regarding equipment breakdown/ mobilization, work delay/ stoppage, quality issues and any anticipated causes that might obstruct work progress	3	3	-	-
PC9. analyze hazards in workplace and report to concerned authorities for necessary actions	3.5	3.5	-	-
Brief subordinate workers on work methods, safety norms and time lines	21	21	-	-
PC10. brief subordinate workers about scopes and timelines to be adhered for respective activities	3.5	3.5	-	-
PC11. brief subordinate about use of tools, material handling/ storing practices and sequence of activities	3.5	3.5	-	-





Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC12. provide information about hazards and risks involved in working at proximity to vehicle/ heavy construction equipments, deep excavated work spots, marshy/ muddy work areas etc	3.5	3.5	-	-
PC13. provide direction regarding PPEs to be used during piling operations	3.5	3.5	-	-
PC14. brief about standard hand signaling procedure to be adhered while working with loads such as material handling, pile boring, reinforcement cage lowering by equipments etc	3.5	3.5	-	-
PC15. provide direction for reporting procedure to be maintained during activity and under emergency situations	3.5	3.5	-	-
NOS Total	50	50	-	-





National Occupational Standards (NOS) Parameters

NOS Code	CON/N0732
NOS Name	Carry out coordination to facilitate pile construction work
Sector	Construction
Sub-Sector	Real Estate and Infrastructure construction
Occupation	Rigging
NSQF Level	6
Credits	TBD
Version	1.0
Last Reviewed Date	23/08/2015
Next Review Date	31/03/2022
NSQC Clearance Date	19/12/2018

Taken Skill Development Council

Oualification Pack



CON/N0733: Organise and deploy resources as per work requirement in pile construction

Description

This unit describes the skills and knowledge required to organise and deploy resources as per work requirement in pile construction

Scope

This unit/ task covers the following:

- Deploy equipments as per requirement of piling works
- Deploy material and manpower as per requirement of piling works

Elements and Performance Criteria

Deploy equipments as per requirement of piling works

To be competent, the user/individual on the job must be able to:

- **PC1.** coordinate with vehicle/ equipment operators to correct job allocation of the same and avoid idle condition
- **PC2.** ensure vehicle movement paths/ ramps are clearly defined, properly leveled/ slopped, compacted, illuminated, provided with adequate signage and free from any potential hazards
- **PC3.** deploy transportation vehicles and construction equipments at specified work location as per work requirement
- **PC4.** instruct equipment operators for pile boring, excavated soil disposal, earth filling, grading and compaction work
- **PC5.** ensure borrow pits, trenches and other excavated spots are barricaded and illuminated properly
- **PC6.** ensure vehicles and equipments deployed at site comply with statutory requirements
- **PC7.** ensure efficient use of vehicle/ equipment by achieving targets and free rotational
- **PC8.** report break down and unsafe condition observed in vehicle to concerned authority
- **PC9.** ensure installation of traffic control signage, barriers and their periodical checks

Deploy material and manpower as per requirement of piling works

To be competent, the user/individual on the job must be able to:

- **PC10.** read and interpret drawing, work plan, logistic plan in order to oversee mobilization of resource as per sequence of piling
- **PC11.** ensure mobilization of pile driving equipments and accessories at specified locations at appropriate time
- **PC12.** ensure shifting and placing of materials and auxiliary equipments (bentonite powder bags, pumps and their accessories) to the correct locations in required quantity
- **PC13.** coordinate with superior and respective authorities in order to arrange electrical outlets, lighting arrangements at specified locations as per requirement





- **PC14.** to concerned authorities for fuel required for operation of equipment, food required for workforce as and when necessary and technical supports required for survey points malfunctioning of electrical units
- **PC15.** carry out necessary calculations regarding quantity requirements of consumable materials considering sequence and stage of activities and report to superior in advance
- **PC16.** allocate manpower to specified piling locations as per work requirement considering state of completion
- PC17. coordinate with sub-contractors to finalize work measurements and labour report

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** standard practices for construction rigging works
- KU2. safety rules and regulations for handling and storing required tools, equipment and materials
- **KU3.** personal protection including the use of the related safety gears and euipment
- **KU4.** service request procedures for tools, materials and equipments
- **KU5.** statutory compliance requirements related to working at height
- **KU6.** selection and use of construction equipments and material transportation vehicles based on the work requirement
- **KU7.** sequence of pavement construction activities
- **KU8.** required specification/ capacity of construction equipments based on the sequence of pavement construction activities
- **KU9.** condition of access route to be provided to the equipments used for pavement construction
- **KU10.** planned productivity of equipments and effective method of job allocation to the same
- **KU11.** standard work method statement and planned milestones
- **KU12.** concept of work plan and logistics plan
- **KU13.** documentation related pavement construction such as filling up check lists, permits, preparation of reports, material requisition and indents etc.
- **KU14.** documentation required to resource management such as preparation of indents, material and manpower calculation, preparation of daily labour reports
- **KU15.** concept of job related safety precautions and deployment of safety policies to be observed at workplace
- **KU16.** type of lighting arrangement required on the basis of nature of activity
- **KU17.** concept of quantity calculation of consumable materials used in piling works as per standard norms
- **KU18.** manpower requirement for respective activities involved in piling operation
- **KU19.** how to keep records of manpower and work measurements as per standard practices

Generic Skills (GS)

User/individual on the job needs to know how to:

GS1. write in at least two language, preferably in the local language of the site and basic English





- **GS2.** provide clear and simple instructions, details & sketches to subordinate
- **GS3.** record and documents daily productivity report, daily labour attendance & details regarding works
- **GS4.** prepare basic status updates for the superiors in the prescribed format
- **GS5.** read one or more language, preferably in the local language of the site
- **GS6.** read drawing, rigging specification and standards
- **GS7.** read key documents including quality standards, standards working methods & applicable tolerance limits
- **GS8.** read various, sign boards, safety rules and safety tags , instructions related to exit routes during emergency at the workplace
- **GS9.** speak in one or more language, preferably in one of the local languages of the site
- **GS10.** listen and follow instructions clearly given by the superior
- **GS11.** provide clear instructions to subordinates for completion of task as per work plan, time schedule and quality
- **GS12.** estimate required material and resources for work
- **GS13.** decide alternate course of action in case of hindrance to work
- GS14. determine appropriateness and safety of vehicle movement paths at site
- **GS15.** ensure suitable barricading and illumination of pits, trenches, etc.
- **GS16.** determine suitable resource mobilization plan as per sequence of activities
- **GS17.** determine correct locations and quantities for shifting of materials, tools, etc.
- **GS18.** plan work & organize required resource in coordination with team members and superior
- **GS19.** plan work targets, allocate time schedule to sub-ordinates and organize completion of task within allocated time
- **GS20.** ensure completion of work as per agreed time schedule and quality
- **GS21.** resolve and solve any conflict within the team
- **GS22.** check for breakdowns / unsafe conditions and report on the same
- **GS23.** assess quantity of materials for day work
- **GS24.** optimize resources
- GS25. minimize wastages
- **GS26.** evaluate whether vehicles and equipment comply with regulations at site
- **GS27.** assess complexity of the tasks and provide guidance for carrying out corrective action as per requirement
- GS28. identify and assess how violation of any safety norms may lead to accidents





Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Deploy equipments as per requirement of piling works	26.5	26.5	-	-
PC1. coordinate with vehicle/ equipment operators to correct job allocation of the same and avoid idle condition	3	3	-	-
PC2. ensure vehicle movement paths/ ramps are clearly defined, properly leveled/ slopped, compacted, illuminated, provided with adequate signage and free from any potential hazards	3	3	-	-
PC3. deploy transportation vehicles and construction equipments at specified work location as per work requirement	3	3	-	-
PC4. instruct equipment operators for pile boring, excavated soil disposal, earth filling, grading and compaction work	3	3	-	-
PC5. ensure borrow pits, trenches and other excavated spots are barricaded and illuminated properly	3	3	-	-
PC6. ensure vehicles and equipments deployed at site comply with statutory requirements	2.5	2.5	-	-
PC7. ensure efficient use of vehicle/ equipment by achieving targets and free rotational	3	3	-	-
PC8. report break down and unsafe condition observed in vehicle to concerned authority	3	3	-	-
PC9. ensure installation of traffic control signage, barriers and their periodical checks	3	3	-	-
Deploy material and manpower as per requirement of piling works	23.5	23.5	-	-
PC10. read and interpret drawing, work plan, logistic plan in order to oversee mobilization of resource as per sequence of piling	3	3	-	-
PC11. ensure mobilization of pile driving equipments and accessories at specified locations at appropriate time	2.5	2.5	-	-





Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC12. ensure shifting and placing of materials and auxiliary equipments (bentonite powder bags, pumps and their accessories) to the correct locations in required quantity	3	3	-	-
PC13. coordinate with superior and respective authorities in order to arrange electrical outlets, lighting arrangements at specified locations as per requirement	3	3	-	-
PC14. to concerned authorities for fuel required for operation of equipment, food required for workforce as and when necessary and technical supports required for survey points malfunctioning of electrical units	3	3	-	-
PC15. carry out necessary calculations regarding quantity requirements of consumable materials considering sequence and stage of activities and report to superior in advance	3	3	-	-
PC16. allocate manpower to specified piling locations as per work requirement considering state of completion	3	3	-	-
PC17. coordinate with sub-contractors to finalize work measurements and labour report	3	3	-	-
NOS Total	50	50	-	-





National Occupational Standards (NOS) Parameters

NOS Code	CON/N0733
NOS Name	Organise and deploy resources as per work requirement in pile construction
Sector	Construction
Sub-Sector	Real Estate and Infrastructure construction
Occupation	Rigging
NSQF Level	6
Credits	TBD
Version	1.0
Last Reviewed Date	23/08/2015
Next Review Date	31/03/2022
NSQC Clearance Date	19/12/2018

Jacon Skill Development Council

Oualification Pack



CON/N0734: Supervise and monitor pile boring operation as per drawing/ specification

Description

This unit describes the skills and knowledge required to supervise and monitor pile boring operation as per drawing/ specification.

Scope

This unit/ task covers the following:

- Ensure positioning of pile boring equipments/ assemblies as per work plan
- Supervise pile boring operation

Elements and Performance Criteria

Ensure positioning of pile boring equipments/assemblies as per work plan

To be competent, the user/individual on the job must be able to:

- **PC1.** check and confirm erection and alignment of soil boring equipments is as per standard practice or manufacturers guidelines
- **PC2.** ensure that the boring equipment is erected at a safe distance from surrounding structures, electrical lines, service lines or movements of vehicle
- **PC3.** confirm that the boring location is free from hazard such as underground service lines, existing underground electrical cables
- **PC4.** check and confirm that the base has adequate capacity to withstand load of the boring equipment
- **PC5.** check, confirm and suggest specification of accessories and rigging gears to be fixed to the boring equipments as and when necessary
- **PC6.** confirm reference survey points are available as per work requirement and preserved securely, prior to erect the boring equipments
- **PC7.** ensure that the boring equipments comply with statutory requirements such as fit certificate from recognized authority, undergone servicing at scheduled interval
- **PC8.** confirm that the equipment operator is licensed, considering the type of boring equipment deployed
- **PC9.** ensure safety barrication, signage are erected as per work plan or work requirement and verified by authorized personnel
- **PC10.** fill up required protocol, permits and checklists as per organizational norms prior to start boring

Supervise pile boringoperation

To be competent, the user/individual on the job must be able to:

- **PC11.** read and interpret drawing, specification in order to confirm location/ grid of pile borehole
- **PC12.** provide signal to equipment operator to align the rotary boring auger to specified boring location





- **PC13.** measure linear distance of rotary auger from given reference survey points to ensure accuracy of location of borehole
- **PC14.** monitor boring operation up to the depth desired to lower the casing pipe according to the work plan
- **PC15.** provide signal to crane operator to shift and lower casing pipe in to the borehole
- **PC16.** confirm the location of borehole by conducting necessary measurements as per the drawing
- PC17. monitor further boring activity using rotary auger/ bucket up to desired depth as per drawing

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** standard practices for construction rigging works
- **KU2.** safety rules and regulations for handling and storing required tools, equipment and materials
- **KU3.** personal protection including the use of the related safety gears and euipment
- **KU4.** service request procedures for tools, materials and equipments
- **KU5.** statutory compliance requirements related to working at height
- **KU6.** statutory compliance requirement related to workmen engagement
- **KU7.** concept of different pile boring equipments and their use in pile construction
- **KU8.** standard procedure of erection and positioning of pile boring equipments
- **KU9.** checks to be carried out while erecting boring equipments in order to avoid hazard/ accidents
- **KU10.** nature of required base for positioning and erection of boring equipments
- **KU11.** use of different rigging gears to be fixed to the soil boring equipment and their respective specification based on requirement of pile construction works
- **KU12.** necessity of survey points and their implications on pile boring activities
- **KU13.** statutory compliance to be maintained by the equipments
- **KU14.** safety measures to be followed while using heavy construction equipment
- **KU15.** necessary documentations as per organizational norms involved in pile boring activity
- **KU16.** how to read relevant GFC drawings and extract technical specifications related to pile construction
- **KU17.** standard method of hand signaling used for material handling by equipments
- **KU18.** specification related to boring of pile and desired dimensions of the borehole based on diameter of the pile
- KU19. concept of linear, areal and volumetric measurements their units and conversion of units
- **KU20.** sequence of pile boring activity and checks involved during boring operation
- **KU21.** how to fill up quality formats and their intervals as per quality norms

Generic Skills (GS)

User/individual on the job needs to know how to:

GS1. write in at least two language, preferably in the local language of the site and basic English





- **GS2.** provide clear and simple instructions, details & sketches to subordinate
- **GS3.** record and documents daily productivity report, daily labour attendance & details regarding works
- **GS4.** prepare basic status updates for the superiors in the prescribed format
- **GS5.** read one or more language, preferably in the local language of the site
- **GS6.** read drawing, rigging specification and standards
- **GS7.** read key documents including quality standards, standards working methods & applicable tolerance limits
- **GS8.** read various, sign boards, safety rules and safety tags , instructions related to exit routes during emergency at the workplace
- **GS9.** speak in one or more language, preferably in one of the local languages of the site
- **GS10.** listen and follow instructions clearly given by the superior
- **GS11.** provide clear instructions to subordinates for completion of task as per work plan, time schedule and quality
- **GS12.** estimate required material and resources for work
- **GS13.** decide alternate course of action in case of hindrance to work
- **GS14.** determine suitability of erection, alignment and location of boring equipment
- GS15. determine whether the equipment operator has the necessary licenses
- GS16. plan work & organize required resource in coordination with team members and superior
- **GS17.** plan work targets, allocate time schedule to sub-ordinates and organize completion of task within allocated time
- **GS18.** ensure completion of work as per agreed time schedule and quality
- **GS19.** resolve and solve any conflict within the team
- **GS20.** assess quantity of materials for day work
- **GS21.** optimize resources
- **GS22.** minimize wastages
- **GS23.** assess and evaluate whether boring equipment comply with statutory requirements
- **GS24.** carry out necessary calculations to determine the appropriate location of the bore hole
- **GS25.** determine whether boring is as per depth specified in drawings
- **GS26.** assess complexity of the tasks and provide guidance for carrying out corrective action as per requirement
- **GS27.** identify and assess how violation of any safety norms may lead to accidents





Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Ensure positioning of pile boring equipments/assemblies as per work plan	29.5	29.5	-	-
PC1. check and confirm erection and alignment of soil boring equipments is as per standard practice or manufacturers guidelines	3	3	-	-
PC2. ensure that the boring equipment is erected at a safe distance from surrounding structures, electrical lines, service lines or movements of vehicle	3	3	-	-
PC3. confirm that the boring location is free from hazard such as underground service lines, existing underground electrical cables	3	3	-	-
PC4. check and confirm that the base has adequate capacity to withstand load of the boring equipment	3	3	-	-
PC5. check, confirm and suggest specification of accessories and rigging gears to be fixed to the boring equipments as and when necessary	3	3	-	-
PC6. confirm reference survey points are available as per work requirement and preserved securely, prior to erect the boring equipments	2.5	2.5	-	-
PC7. ensure that the boring equipments comply with statutory requirements such as fit certificate from recognized authority, undergone servicing at scheduled interval	3	3	-	-
PC8. confirm that the equipment operator is licensed, considering the type of boring equipment deployed	3	3	-	-
PC9. ensure safety barrication, signage are erected as per work plan or work requirement and verified by authorized personnel	3	3	-	-
PC10. fill up required protocol, permits and checklists as per organizational norms prior to start boring	3	3	-	-
Supervise pile boringoperation	20.5	20.5	-	-





Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC11. read and interpret drawing, specification in order to confirm location/ grid of pile borehole	3	3	-	-
PC12. provide signal to equipment operator to align the rotary boring auger to specified boring location	3	3	-	-
PC13. measure linear distance of rotary auger from given reference survey points to ensure accuracy of location of borehole	2.5	2.5	-	-
PC14. monitor boring operation up to the depth desired to lower the casing pipe according to the work plan	3	3	-	-
PC15. provide signal to crane operator to shift and lower casing pipe in to the borehole	3	3	-	-
PC16. confirm the location of borehole by conducting necessary measurements as per the drawing	3	3	-	-
PC17. monitor further boring activity using rotary auger/ bucket up to desired depth as per drawing	3	3	-	-
NOS Total	50	50	-	-





National Occupational Standards (NOS) Parameters

NOS Code	CON/N0734
NOS Name	Supervise and monitor pile boring operation as per drawing/ specification
Sector	Construction
Sub-Sector	Real Estate and Infrastructure construction
Occupation	Rigging
NSQF Level	6
Credits	TBD
Version	1.0
Last Reviewed Date	23/08/2015
Next Review Date	31/03/2022
NSQC Clearance Date	19/12/2018





CON/N0735: Oversee fabrication of reinforcement cage and concreting work

Description

This unit describes the skills and knowledge required to oversee fabrication of reinforcement cage and concreting work

Scope

This unit/ task covers the following:

- Ensure fabrication and installation of reinforcement cages are as per specification
- Ensure concreting of piles are as per plan and specification

Elements and Performance Criteria

Ensure fabrication and installation of reinforcement cages are as per specification

To be competent, the user/individual on the job must be able to:

- **PC1.** prepare/ review bar bending schedule as per applicable drawing
- **PC2.** develop hand sketches for preparation of bar bending schedule
- PC3. check reinforcement cages visually / by carrying out measurements and ensure that the reinforcement works are as per drawing/ specification including diameter of reinforcement bars are as per drawing spacing of the reinforcement bars are within tolerance limit number of reinforcement bar is per drawing length of reinforcement cages are according to drawing and overlaps are staggered as per specification reinforcement bars are appropriately bent and bents are free from cracks, shrinks clear cover to the installed cages are provided is as per drawing (use of cover blocks at appropriate intervals) proper tying is provided to the reinforcement meshes and binding wires are of specific gauges bars are clean from cracks, dirt, mud, grease or any other unwanted materials according to specification
- **PC4.** supervise lowering of reinforcement cage into the borehole by providing hand signals to crane/ equipment operator and instructing subordinates
- **PC5.** supervise and monitor welding works in re-bar cages for extension of the same
- **PC6.** conduct out necessary checks ensure top level of reinforcement cage is as per drawing
- **PC7.** ensure sequence of works for multiple piles are as per plan and completion of works is as per timeline
- **PC8.** offer completed reinforcement works for further quality checks
- **PC9.** carry out necessary alteration/ repairing if fault found as per instruction from concerned authority/ quality quidelines
- **PC10.** fill up required protocol, permits and checklists as per organizational / quality norms prior and post inspection of reinforcement works

Ensure concreting of piles are as per plan and specification

To be competent, the user/individual on the job must be able to:

PC11. ensure flushing activity is over and the borehole has obtained required soil stabilisation





- **PC12.** ensure adequate bentonite slurry circulation has been carried out as per quality plan/ work method statement
- **PC13.** ensure specified grade of concrete is poured for pile concreting work by checking batch slips at regular intervals
- **PC14.** check concrete visually and report to concerned authority if poor quality or lack in workability are observed
- **PC15.** ensure correct sequencing of concreting for multiple piles as per agreed work plan
- **PC16.** oversee erection of tremie pipes/ hoppers and ensure the assembly is erected appropriately
- **PC17.** ensure mud/ muck is cleared and disposed to specified location during concreting work
- **PC18.** ensure completed concrete top is at specified level as per drawing
- **PC19.** supervise chipping of pile head in order to expose re-bars and ensure chipping is done up to specified cut off level

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** standard practices for construction rigging works
- **KU2.** safety rules and regulations for handling and storing required tools, equipment and materials
- **KU3.** personal protection including the use of the related safety gears and euipment
- **KU4.** service request procedures for tools, materials and equipments
- **KU5.** statutory compliance requirements related to working at height
- **KU6.** statutory compliance requirement related to workmen engagement
- **KU7.** concept of different pile boring equipments and their use in pile construction
- **KU8.** standard procedure of erection and positioning of pile boring equipments
- **KU9.** checks to be carried out while erecting boring equipments in order to avoid hazard/ accidents
- **KU10.** nature of required base for positioning and erection of boring equipments
- **KU11.** use of different rigging gears to be fixed to the soil boring equipment and their respective specification based on requirement of pile construction works
- **KU12.** necessity of survey points and their implications on pile boring activities
- **KU13.** statutory compliance to be maintained by the equipments
- **KU14.** safety measures to be followed while using heavy construction equipment
- **KU15.** necessary documentations as per organizational norms involved in pile boring activity
- **KU16.** how to read relevant GFC drawings and extract technical specifications related to pile construction
- **KU17.** standard method of hand signaling used for material handling by equipments
- **KU18.** specification related to boring of pile and desired dimensions of the borehole based on diameter of the pile
- KU19. concept of linear, areal and volumetric measurements their units and conversion of units
- **KU20.** sequence of pile boring activity and checks involved during boring operation
- **KU21.** how to fill up quality formats and their intervals as per quality norms

Skill Development Council

Oualification Pack



Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** write in at least two language, preferably in the local language of the site and basic English
- **GS2.** provide clear and simple instructions, details & sketches to subordinate
- **GS3.** record and documents daily productivity report, daily labour attendance & details regarding works
- **GS4.** prepare basic status updates for the superiors in the prescribed format
- **GS5.** read one or more language, preferably in the local language of the site
- **GS6.** read drawing, rigging specification and standards
- **GS7.** read key documents including quality standards, standards working methods & applicable tolerance limits
- **GS8.** read various, sign boards, safety rules and safety tags , instructions related to exit routes during emergency at the workplace
- **GS9.** speak in one or more language, preferably in one of the local languages of the site
- **GS10.** listen and follow instructions clearly given by the superior
- **GS11.** provide clear instructions to subordinates for completion of task as per work plan, time schedule and quality
- **GS12.** estimate required material and resources for work
- **GS13.** decide alternate course of action in case of hindrance to work
- **GS14.** determine whether reinforcement works are in line with drawings
- **GS15.** determine whether top level of reinforcement cage is as per drawings
- **GS16.** determine adequancy of bentonite slurry circulation
- **GS17.** determine whether concrete top is as per level of the drawing
- **GS18.** plan work & organize required resource in coordination with team members and superior
- **GS19.** plan work targets, allocate time schedule to sub-ordinates and organize completion of task within allocated time
- **GS20.** ensure completion of work as per agreed time schedule and quality
- **GS21.** resolve and solve any conflict within the team
- **GS22.** conduct necessary repair / modifications in case of deviation from quality standards
- **GS23.** assess poor quality / lack of usability of concrete and report on the same
- **GS24.** assess quantity of materials for day work
- **GS25.** optimize resources
- **GS26.** minimize wastages
- **GS27.** assess and evaluate whether bore hole has achieved the necessary soilstabilization
- **GS28.** assess complexity of the tasks and provide guidance for carrying outcorrective action as per requirement
- **GS29.** identify and assess how violation of any safety norms may lead to accidents
- **GS30.** determine appropriate sequencing for piling works





Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Ensure fabrication and installation of reinforcement cages are as per specification	27.5	27.5	-	-
PC1. prepare/ review bar bending schedule as per applicable drawing	2.5	2.5	-	-
PC2. develop hand sketches for preparation of bar bending schedule	2.5	2.5	-	-
PC3. check reinforcement cages visually / by carrying out measurements and ensure that the reinforcement works are as per drawing/ specification including diameter of reinforcement bars are as per drawing spacing of the reinforcement bars are within tolerance limit number of reinforcement bar is per drawing length of reinforcement cages are according to drawing and overlaps are staggered as per specification reinforcement bars are appropriately bent and bents are free from cracks, shrinks clear cover to the installed cages are provided is as per drawing (use of cover blocks at appropriate intervals) proper tying is provided to the reinforcement meshes and binding wires are of specific gauges bars are clean from cracks, dirt, mud, grease or any other unwanted materials according to specification	5	5	-	-
PC4. supervise lowering of reinforcement cage into the borehole by providing hand signals to crane/ equipment operator and instructing subordinates	2.5	2.5	-	-
PC5. supervise and monitor welding works in rebar cages for extension of the same	2.5	2.5	-	-
PC6. conduct out necessary checks ensure top level of reinforcement cage is as per drawing	2.5	2.5	-	-
PC7. ensure sequence of works for multiple piles are as per plan and completion of works is as per timeline	2.5	2.5	-	-
PC8. offer completed reinforcement works for further quality checks	2.5	2.5	-	-





Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC9. carry out necessary alteration/ repairing if fault found as per instruction from concerned authority/ quality guidelines	2.5	2.5	-	-
PC10. fill up required protocol, permits and checklists as per organizational / quality norms prior and post inspection of reinforcement works	2.5	2.5	-	-
Ensure concreting of piles are as per plan and specification	22.5	22.5	-	-
PC11. ensure flushing activity is over and the borehole has obtained required soil stabilisation	2.5	2.5	-	-
PC12. ensure adequate bentonite slurry circulation has been carried out as per quality plan/ work method statement	2.5	2.5	-	-
PC13. ensure specified grade of concrete is poured for pile concreting work by checking batch slips at regular intervals	2.5	2.5	-	-
PC14. check concrete visually and report to concerned authority if poor quality or lack in workability are observed	2.5	2.5	-	-
PC15. ensure correct sequencing of concreting for multiple piles as per agreed work plan	2.5	2.5	-	-
PC16. oversee erection of tremie pipes/ hoppers and ensure the assembly is erected appropriately	2.5	2.5	-	-
PC17. ensure mud/ muck is cleared and disposed to specified location during concreting work	2.5	2.5	-	-
PC18. ensure completed concrete top is at specified level as per drawing	2.5	2.5	-	-
PC19. supervise chipping of pile head in order to expose re-bars and ensure chipping is done up to specified cut off level	2.5	2.5	-	-
NOS Total	50	50	-	-





National Occupational Standards (NOS) Parameters

NOS Code	CON/N0735
NOS Name	Oversee fabrication of reinforcement cage and concreting work
Sector	Construction
Sub-Sector	Real Estate and Infrastructure construction
Occupation	Rigging
NSQF Level	6
Credits	TBD
Version	1.0
Last Reviewed Date	23/08/2015
Next Review Date	31/03/2022
NSQC Clearance Date	19/12/2018

Skill Development Council

Oualification Pack



CON/N9002: Manage workplace for safe and healthy work environment

Description

This unit describes the skill and knowledge required to maintain a healthy & safe working environment for the group of people working under an individual

Scope

This unit/task covers the following:

- Ensure healthy and safe working environment for subordinates.
- Ensure effective implementation of health, safety and environment policies and procedures
- Identify and respond to risks / fire and emergencies associated with the work practices, workplace and ensure related organizational & statuary requirement as followed

Elements and Performance Criteria

Ensure healthy and safe working environment for subordinates

To be competent, the user/individual on the job must be able to:

- **PC1.** ensure proper housekeeping at workplace
- **PC2.** implement safe handling , stacking methods at workplace / store
- **PC3.** ensure that health and safety plan is followed by all subordinates
- **PC4.** Identify any hazard in workplace and notify them to appropriate authority
- **PC5.** ensure that all safety and protection installation are correctly placed & adequate
- **PC6.** ensure safe access is available at work place for movement of workers & materials
- **PC7.** ensure safe use of tools and tackles by the workmen as per applicability
- PC8. ensure appropriate use of following Personal Protective Equipment (PPE) as per applicability: Head Protection (Helmets Ear Protection Fall Protection Foot Protection Face and Eye Protection, Hand &Body Protection Respiratory Protection
- **PC9.** maintain entrances & exit from confined spaces, excavated pits and other location in concurrence with safety parameters or instruction form safety personals

Identify and respond to risks / fire and emergencies associated with the work practices, workplace and ensure related organizational & statuary requirement as followed

To be competent, the user/individual on the job must be able to:

- **PC10.** ensure organizational policies and procedures are followed for health, safety and welfare, in relation to: methods of receiving or sourcing information dealing with accidents and emergencies associated with the work and environment reporting stooping work evacuation fire risks and safe exit procedures
- **PC11.** follow procedures for accident recording and reporting as per organizational and statuary requirements
- PC12. ensure effective adherence to response to emergency procedures /protocols
- **PC13.** report any case of emergency / risks to the concern people at the construction site
- PC14. report any perceived risk hazards to the superiors / concerned EHS
- **PC15.** demonstrate the use of fire protection equipments for different type of fire hazard

The skill Development Council

Oualification Pack



PC16. implement control measures to reduce risk & meet legal requirement as per organizational policies

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** the policies, procedures and protocol set up by the EHS Department With respect to Health, Safety and Environment at the respective construction site
- **KU2.** reporting procedures in cases of breaches or hazards in site safety, accidents or emergency situations
- **KU3.** safe working practices for tools, tackles and equipment
- **KU4.** workplace policies and health and safety requirements for dealing with potential risks as defined by the EHS department
- **KU5.** how to respond to accidents & emergencies
- **KU6.** the appropriate personal protective equipment to be used based on various working conditions
- **KU7.** how to use necessary material ,tools, tackles and equipment in a safe and appropriate manner as specified by site EHS for each level and respective workman gang
- KU8. monitoring working in workplace keeping safety & health in mind

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** write in one or more language
- **GS2.** read in one or more language
- **GS3.** read instructions, rules, guidelines, sign boards related to safety as per the requirements
- **GS4.** speak in one or more language, preferably one of the local language at the site
- **GS5.** listen and follow instructions shared by site EHS and superiors regarding site safety
- **GS6.** communicate reporting of site conditions, hazards, accidents, etc.
- **GS7.** decide upon the appropriate application & installation of safety equipments like barricades and nets
- **GS8.** decide upon the tools box talks contents
- **GS9.** identify any hazards in workplace organize safety equipments prior to commencing work
- **GS10.** work to ensure safe and healthy environmental conditions at workplace
- **GS11.** identify analysis & report hazards, accidents, health and safety risks, etc. or seek help from the appropriate authorities to address the same as per the guidelines laid down by site EHS
- **GS12.** analyze areas of work which are potential safety hazards and could result in damage to life or property for the respective gang at the construction site
- **GS13.** respond to critical health risks or accidents on an urgent basis through appropriate actions





Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Ensure healthy and safe working environment for subordinates	25	25	-	-
PC1. ensure proper housekeeping at workplace	2.5	2.5	-	-
PC2. implement safe handling , stacking methods at workplace / store	2.5	2.5	-	-
PC3. ensure that health and safety plan is followed by all subordinates	2.5	2.5	-	-
PC4. Identify any hazard in workplace and notify them to appropriate authority	2.5	2.5	-	-
PC5. ensure that all safety and protection installation are correctly placed & adequate	2.5	2.5	-	-
PC6. ensure safe access is available at work place for movement of workers & materials	2.5	2.5	-	-
PC7. ensure safe use of tools and tackles by the workmen as per applicability	2.5	2.5	-	-
PC8. ensure appropriate use of following Personal Protective Equipment (PPE) as per applicability: Head Protection (Helmets Ear Protection Fall Protection Foot Protection Face and Eye Protection, Hand &Body Protection Respiratory Protection	5	5	-	-
PC9. maintain entrances & exit from confined spaces , excavated pits and other location in concurrence with safety parameters or instruction form safety personals	2.5	2.5	-	-
Identify and respond to risks / fire and emergencies associated with the work practices, workplace and ensure related organizational & statuary requirement as followed	25	25	-	-





Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC10. ensure organizational policies and procedures are followed for health, safety and welfare, in relation to: methods of receiving or sourcing information dealing with accidents and emergencies associated with the work and environment reporting stooping work evacuation fire risks and safe exit procedures	5	5	-	-
PC11. follow procedures for accident recording and reporting as per organizational and statuary requirements	2.5	2.5	-	-
PC12. ensure effective adherence to response to emergency procedures /protocols	3.75	3.75	-	-
PC13. report any case of emergency / risks to the concern people at the construction site	3.75	3.75	-	-
PC14. report any perceived risk hazards to the superiors / concerned EHS	3.75	3.75	-	-
PC15. demonstrate the use of fire protection equipments for different type of fire hazard	3.75	3.75	-	-
PC16. implement control measures to reduce risk & meet legal requirement as per organizational policies	2.5	2.5	-	-
NOS Total	50	50	-	-





National Occupational Standards (NOS) Parameters

NOS Code	CON/N9002
NOS Name	Manage workplace for safe and healthy work environment
Sector	Construction
Sub-Sector	Generic
Occupation	Generic
NSQF Level	6
Credits	TBD
Version	1.1
Last Reviewed Date	23/03/2015
Next Review Date	31/03/2022
NSQC Clearance Date	19/05/2015

Assessment Guidelines and Assessment Weightage

Assessment Guidelines

- 1.Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
- 3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below).
- 4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/ training center based on these criteria.
- 5. In case of successfully passing only certain number of NOSs, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack.
- 6. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack

Minimum Aggregate Passing % at QP Level: 70





(**Please note**: Every Trainee should score a minimum aggregate passing percentage as specified above, to successfully clear the Qualification Pack assessment.)

Assessment Weightage

Compulsory NOS

National Occupational Standards	Theory Marks	Practical Marks	Project Marks	Viva Marks	Total Marks	Weightage
CON/N0732.Carry out coordination to facilitate pile construction work	50	50	-	-	100	20
CON/N0733.Organise and deploy resources as per work requirement in pile construction	50	50	-	-	100	30
CON/N0734.Supervise and monitor pile boring operation as per drawing/ specification	50	50	-	-	100	20
CON/N0735.Oversee fabrication of reinforcement cage and concreting work	50	50	-	-	100	20
CON/N9002.Manage workplace for safe and healthy work environment	50	50	-	-	100	10
Total	250	250	-	-	500	100





Acronyms

NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
QP	Qualifications Pack
TVET	Technical and Vocational Education and Training





Glossary

Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the Knowledge and Understanding (KU) they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria (PC)	Performance Criteria (PC) are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (NOS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.
Knowledge and Understanding (KU)	Knowledge and Understanding (KU) are statements which together specify the technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.





Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills/ Generic Skills (GS)	Core skills or Generic Skills (GS) are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.
Electives	Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.
Options	Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.